

PETG rolls

Caroclear BLS40

Product Datasheet

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Description

Caroclear BLS40 Glycol Polyethylene Terephthalate (PETG) is a super clear copolymer used extensively for the packaging industry. An easier grade to thermoform compared to APET as it isn't sensitive to crystallisation. It has excellent clarity, coupled with the stiffness similar to Polycarbonate. It also has good gas permeation properties. Caroclear BLS 40 is designed for general packaging application like blisters. It allows more complex thermoforming and is less demanding than BLS 30, leading to higher productivity. It can be provided with specific characteristics for FFS line.

Applications

Blisters, trays....

Key Features

Certification/Approvals

The following approvals are available
ISO 9001:2015 and BRC IoP standards
RoHS: European Regulation 2015/863/EC

Printing

It is not designed for printing. Please contact our sales department if printing is required.

Thermoforming

Excellent thermoforming ability that allows complex shapes or high speed without any risk of crystallisation.

Conversion

It can be welded on itself using Thermal, High Frequency or Ultrasonic technique.
It can be glued with hot melt or solvent based adhesives.

Product Availability

Colour

Natural clear. Colour possible

Finish

Natural gloss.

Thickness

0.20 mm to 1.50 mm.

Roll Size Specifications

Gauge	Width	
	Minimum	Maximum
0.20 to 0.30 mm	300 mm	660 mm
0.31 to 0.80 mm	300 mm	680 mm
0.81 to 1.25 mm	300 mm	725 mm
1.50 mm	320 mm	840 mm

* : Offline cutting available up to 0,6 mm : 100 mm minimum width

Physical properties

Properties	Unit	Standard	Method	Value
Density	g/cm ³	ISO 1183	-	1.27
Izod (notched) Impact Strength	kJ/m ²	ISO 180	1U at 23°C	6,2
Tensile Strength	MPa	ISO 527	50 mm/min	50
Elongation at Break	%	ISO 527	50 mm/min	130
Modulus of Elasticity	MPa	ISO 527	50 mm/min	2000
Vicat Softening Point	°C	ISO 306	A120/oil	82
Water Vapour Transmission Rate	g/m ² /24 h	ASTM	F372	6
Permeability CO ₂	cm ³ .m /24.m ² .atm	ASTM	D1434	49
Permeability O ₂	cm ³ .m /24.m ² .atm	ASTM	D1434	10

*The density quoted should only be used as a guide. This value can change

Available Options

CC : Special grade for FFS line with reduced shrinkage

Anti block options depending on thickness: AA : no anti-block, AB : External, .KA,; Internal, KB : Internal and external

Alternative Solutions

BLS 40 eco for cost effective, environmentally friendly solution when there is a lower aspect requirement.

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Additional Information

General Description

PET is a thermoplastic polyester (not to be confused with unsaturated polyesters mainly used for composite structures: boats, car body parts...)

Polyester resins are extremely sensitive to humidity, and combined with high temperature conditions (> 70 °C), the polymer chains are broken down by hydrolysis.

They are different type available and a brief description of each is given below:

PET (also known as PETP and PETE)

PET can be found in two molecular states: - Amorphous (transparent with low heat resistance).
 - Crystallised (opaque with high heat resistance).

APET

Amorphous PET: Has excellent transparency due to the lack crystallisation. Ideally temperature conditions should be kept below 80 °C to prevent crystallisation.

CPET

The foil is sold amorphous but crystallises (due to the presence of a nucleating agent) in the mould while thermoforming, which can be very difficult to control. The crystallisation gives the product high temperature resistance and high stiffness.

GPET

This is a copolyester (grafted with a second glycol) that has the advantage of being completely amorphous and never crystallises.

Thermoforming

To keep the clarity of APET, over heating the sheet must be avoided. Typical sheet temperature of 120 °C to 165 °C, for shortest time possible. Typical mould temperature is around 55 °C to 65 °C. Cold moulds will prevent the material from stretching uniformly..

Chemical Resistance

APET shows a good resistance to aqueous solutions of salts, acids and alkalis. It also has good resistance to most solvents, alcohols, fats and oils, although very limited resistance to ketones.

Manufacturing Tolerances

The tolerances below should only be used as a general guide, as embossing and temperature can have an influence.

SHEET GAUGE	Up to 0.20 mm	0.21 to .40 mm	0.41 to 1.00 mm	1.01 to 1.20 mm	1.21 to 1.50 mm
GAUGE	± 10 %	± 7 %	± 4 %	± 3 %	± 3 %
WIDTH	± 1 mm	± 1 mm	± 1 mm	± 1 mm	± 1 mm

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